

8

7

6

5

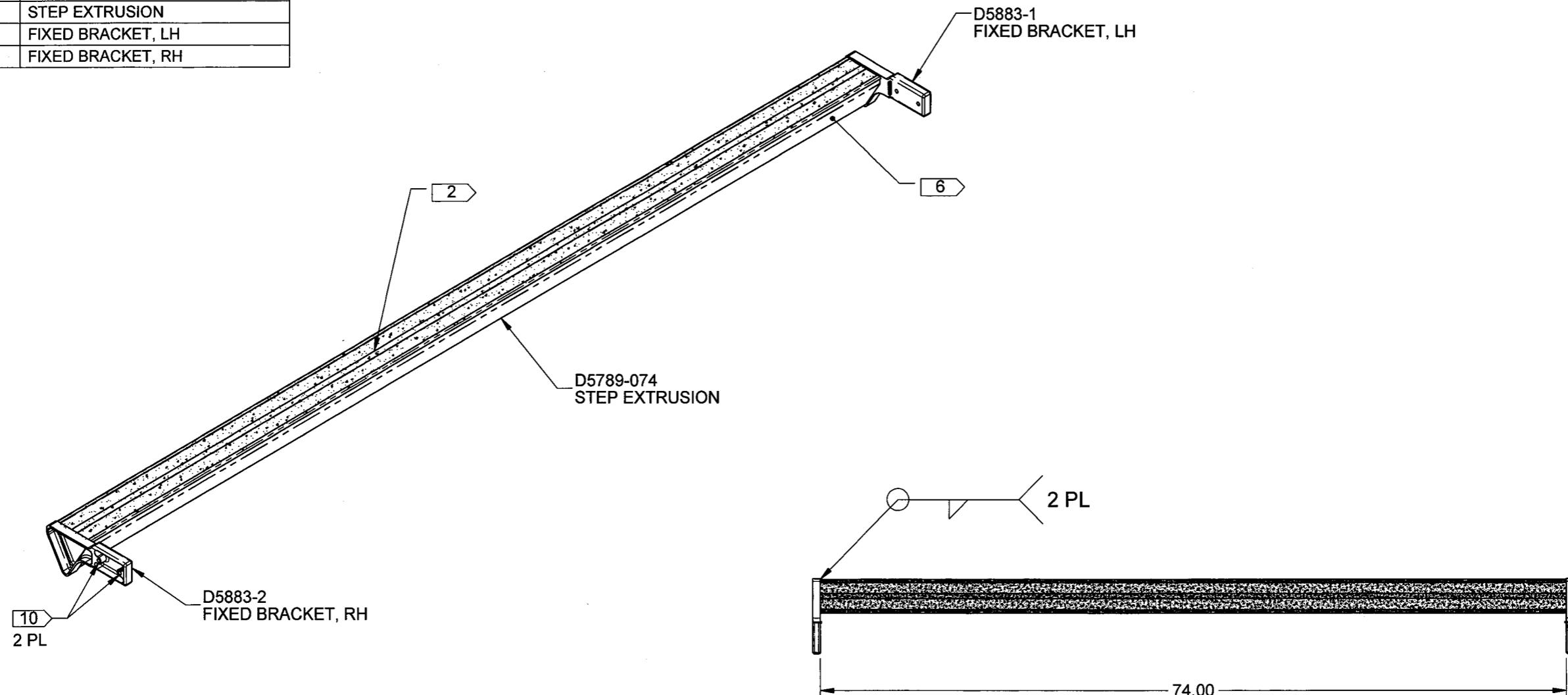
4

3

2

1

QTY -041	P/N	DESCRIPTION
X	D5883-041	FIXED STEP ASSY
1	D5789-074	STEP EXTRUSION
1	D5883-1	FIXED BRACKET, LH
1	D5883-2	FIXED BRACKET, RH



**D5883-041 FIXED STEP ASSY**  
(DERIVED FROM AERO DESIGN P/N 96910-01)

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: CHEMICAL CONVERSION COAT D5789-074 STEP EXTRUSION PER QSI 005 4.1 PRIOR TO WELDING.  
TOUCH UP CHEMICAL CONVERSION COAT PER DART QSI 005 4.1 WHERE REQUIRED AFTER WELDING  
POWDER COAT WHITE GLOSS (4.3.5.1) PER DART QSI 005 4.3  
APPLY BLACK ANTI-SKID PAINT (WING WALK) TO STEP TOP SURFACE PER DART QSI 005 4.4
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5883-041" PER DART QSI 044 6.1
- 7) WEIGHT: 5.57 lbs
- 8) WELD PER QSI 004
- 9) DRILL #30 ( $\varnothing$ 0.129) VENT HOLES AS REQUIRED. FILL ALL EXPOSED VENT HOLES WITH ROSETTE WELD PRIOR TO FINISH
- 10) MASK HOLES TO POWDER COAT

**RELEASED**

2020 MAY 19  
EN 2020-559 47

**APPROVED**

A	NEW ISSUE	RF	20.01.13
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	KPT	DRAWING NO.	REV. A
MFG. APPR.	JFS	D5883	SHEET 1 OF 3
APPROVED	VS	TITLE	SCALE
DE APPR.	DS	FIXED STEP	NTS
DATE	20.01.13	COPRIGHT © 2020 BY DART AEROSPACE LTD	

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS  
NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT  
WRITTEN PERMISSION FROM DART AEROSPACE LTD.

8

7

6

5

4

3

2

1

8 7 6 5 4 3 2 1

